

5/43

DART AEROSPACE LTD	Work Order:	24429
Description: Saddle Kit	Part Number:	K10003
	Qty:	8

RF
13.05.27

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller		05.10.12	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-011 & D204-635-011	WR 4108	05-10-20	8																																																																																
3	ST	Pick: <table> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24</td><td>D2570</td><td>Bushing</td><td>B23917</td></tr> <tr><td>1</td><td>D2571</td><td>Saddle B24433/3</td><td>B23508</td></tr> <tr><td>1</td><td>D2572</td><td>Saddle B24338</td><td>B24425</td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td>B239126/5 x B24439</td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td>B24434</td></tr> <tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B24064</td></tr> <tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B23687</td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B239243</td></tr> <tr><td>2</td><td>D2876</td><td>Spacer</td><td>B22182</td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td>B21019</td></tr> <tr><td>1</td><td>D2968-041 ✓</td><td>Tow Ring</td><td>B2376</td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M18279</td></tr> <tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M18136</td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt</td><td>M18332</td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt</td><td>M18762</td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M18431</td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M17975</td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer</td><td>M16898</td></tr> <tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M18610 M18180</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing	B23917	1	D2571	Saddle B24433/3	B23508	1	D2572	Saddle B24338	B24425	1	D2573	Saddle	B239126/5 x B24439	1	D2574	Saddle	B24434	1	D2736-1	Bracket	B24064	1	D2736-3	Bracket	B23687	4	D2747	Socket Head Set Screw	B239243	2	D2876	Spacer	B22182	2	D2877	Spacer	B21019	1	D2968-041 ✓	Tow Ring	B2376	16	AN4-6A	Bolt	M18279	4	AN4-46A	Bolt	M18136	8	AN4-51A	Bolt	M18332	8	AN6-12A	Bolt	M18762	32	AN960JD416	Washer	M18431	8	AN960JD616	Washer	M17975	1	AN970-4	Washer	M16898	29	MS21042L4	Nut (or MS21042-4)	M18610 M18180	TC	05/11/11	8
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4	QC4	Inspect 100% kit for completeness on the W/O	CL	06/02/11	8																																																																																
5	PK	Pack per PPP K10003	NEC	0/2/11	(8)																																																																																
6	AC	Cost / part:	SAC	06-02-03	8																																																																																
7	DC	Close W/O Inspection Level 21	TD	06/02/11	(8)																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	

RELEASED
03.01.16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: 

Date: 06/02/03

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 05, 2005
10:49 am

Work Order No : 0024429
 Project Name : K10003
 Project For : WK543
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 10-04-05
 Est Finish Date : 10-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Mark Up : 0.000%
 Actual Mark Up : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00

Date: Monday, 14/11/2005 3:40:49 PM
User: Alba Panzuto

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 24429

Part Number: K10003

Job Number:



Seq. #:	Machine Or Operation:	Description :
17.0	AN612A	Bolt
18.0	AN960JD416	Washer
19.0	AN960JD616	Washer
20.0	AN9704	Washer
21.0	MS21042L4	Nut
22.0	QC4	INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

23.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP K10003

Location: _____

PPP Rev: _____

24.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



Date: Monday, 14/11/2005 3:40:49 PM
 User: Alba Panzuto

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SADDLE KIT		
Job Number	: 24429					
Estimate Number	: 10532					
P.O. Number	:		Part Number	: K10003		
This Issue	: 14/11/2005	S.O. No. :	Drawing Number	: K10003 REV B		
Prsht Rev.	: NC		Project Number	:		
First Issue	: / /	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	:		Material	:		
Written By	:		Due Date	: 30/11/2005 Qty: 8 Um: Each		
Checked & Approved By	:					
Comment	: Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
Comment: DOCUMENT CONTROL Photocopy bluefiles and create labels for D205-634-011 & D204-635-011 per PPP K10003 CHG004		
2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D2570	Bushing
4.0	D2571	Saddle, Fwd, Out
5.0	D2572	Saddle, Fwd, In
6.0	D2573	Saddle, Aft, Out
7.0	D2574	Saddle, Aft, In
8.0	D27361	Lug Assembly
9.0	D27363	Lug Assembly
10.0	D2747	Set Screw
11.0	D2876	Saddle Spacer
12.0	D2877	Saddle Spacer
13.0	D2968041	Tow Ring
14.0	AN46A	Bolt
15.0	AN446A	Bolt
16.0	AN451A	Bolt

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 08, 2005
12:08 pm

Work Order No : 0024429
 Project Name : K10003
 Project For : WK543
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 10-04-05
 Est Finish Date : 10-30-05
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd :
 \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00
 Order Entry No :
 OE Value : 0.00
 Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00